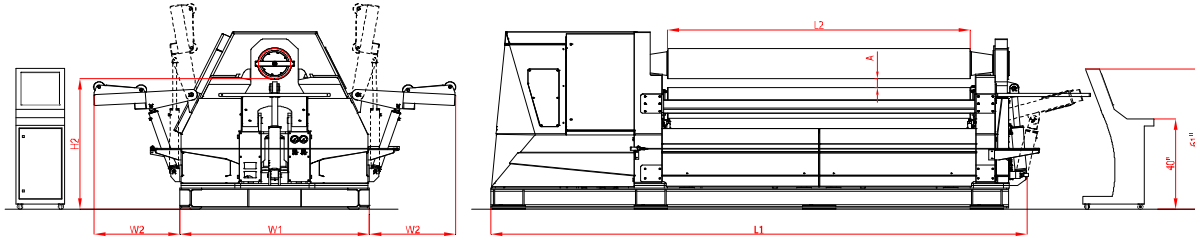


HRR-4

HYDRAULIC RECTILINEAR TYPE FOUR ROLL BENDING MACHINE



TYPE	Bending Length L2 (mm)	Min. Int. Dia Ø Dmin			Top Roll Ød (mm)	Bottom Roll Ø (mm)	Side Rolls Ø (mm)	Max. Pass Through A (mm)	Length L1 (mm)	Width W (mm)	Height H1 (mm)	Working Height H2 (mm)	Width of Side Support W2 (mm)	Weight (kg)	Motor Power (kW)	Min. Additional top roll diameter Ø (mm)	Hydraulic Tank Capacity (lt)
		Pre-Bending Capacities Ødx2	Bending Capacities Ødx4	Bending Capacities Ødx5													
HRR-4 2050-330	2050	20	25	28	330	300	240	50	4260	1660	1590	1125	885	9200	22	270	400
HRR-4 2050-360	2050	25	30	33	360	330	270	60	4510	2060	2050	1510	885	13950	30	360	600
HRR-4 2050-400	2050	30	35	38	400	370	290	65	4510	2060	2050	1490	1150	15300	37	360	600
HRR-4 2050-430	2050	35	40	44	430	400	320	70	4510	2060	2050	1475	1150	16380	45	360	600
HRR-4 2050-460	2050	40	50	55	460	440	360	105	4634	2280	2375	1767	1360	23800	45+22	430	830
HRR-4 2050-480	2050	50	65	70	480	455	370	90	4634	2280	2375	1757	1360	24800	55+22	430	830
HRR-4 2550-330	2550	16	20	22	330	300	240	50	4760	1660	1590	1125	885	10500	22	270	400
HRR-4 2550-360	2550	20	25	28	360	330	270	60	5010	2060	2050	1510	885	15150	22	360	600
HRR-4 2550-400	2550	25	30	33	400	370	290	65	5010	2060	2050	1490	1150	16420	30	360	600
HRR-4 2550-430	2550	30	35	38	430	400	320	70	5010	2060	2050	1475	1150	17750	37	360	600
HRR-4 2550-460	2550	35	40	44	460	440	360	105	5134	2280	2375	1767	1360	26400	37+22	430	830
HRR-4 2550-480	2550	40	50	55	480	455	370	90	5134	2280	2375	1757	1360	32200	45+22	430	830
HRR-4 2550-540	2550	45	60	63	540	520	420	145	5535	2630	2787	2035	1565	42500	37+37	500	1100
HRR-4 3100-330	3100	13	16	18	330	300	240	50	5310	1660	1590	1125	885	11600	18.5	270	400
HRR-4 3100-360	3100	16	20	22	360	330	270	60	5560	2060	2050	1510	885	16650	22	360	600
HRR-4 3100-400	3100	20	25	28	400	370	290	65	5560	2060	2050	1490	1150	18300	30	360	600
HRR-4 3100-430	3100	25	30	33	430	400	320	70	5560	2060	2050	1475	1150	20500	37	360	600
HRR-4 3100-460	3100	30	35	38	460	440	360	105	5684	2280	2375	1767	1360	31500	37+22	430	830
HRR-4 3100-480	3100	35	40	44	480	455	370	90	5684	2280	2375	1757	1360	35000	45+22	430	830
HRR-4 3100-520	3100	40	50	53	520	500	410	165	6085	2630	2787	2045	1565	45000	30+30	500	1100
HRR-4 3100-580	3100	45	60	63	580	560	440	105	6085	2630	2787	2015	1565	50000	37+37	500	1100
HRR-4 3100-650	3100	50	70	74	650	610	500	150	6370	3240	3660	2825	1800	72000	45+45	630	1700
HRR-4 3100-760	3100	70	90	95	760	720	600	190	7100	3800	4290	3333	1800	110000	55+55	730	2200
HRR-4 4100-330	4100	8	10	12	330	300	240	50	6310	1660	1590	1125	885	14100	15	270	400
HRR-4 4100-360	4100	10	13	15	360	330	270	60	6560	2060	2050	1510	885	19350	18.5	360	600
HRR-4 4100-400	4100	13	16	18	400	370	290	65	6560	2060	2050	1490	1150	21300	22	360	600
HRR-4 4100-430	4100	16	20	22	430	400	340	70	6560	2060	2050	1475	1150	23810	30	360	600
HRR-4 4100-460	4100	20	25	28	460	440	360	90	7200	2300	2530	1875	1360	39000	37	430	830
HRR-4 4100-480	4100	24	30	33	480	455	370	90	6684	2280	2375	1757	1360	43000	37+22	430	830
HRR-4 4100-520	4100	28	35	39	520	500	410	165	7085	2630	2787	2045	1565	50000	30+30	500	1100

The mentioned values above is only works for 260 N/mm²
 Different material and widths ; can be calculated with ANERKA Roll Bending Calculator
 Conic bending capacities depends on the angle and half value of mentioned values above
 Weight and motor powers may increase with optional features.
 Due to ongoing product development, specifications may change at any time

**Larger or Custom
Machines Available**