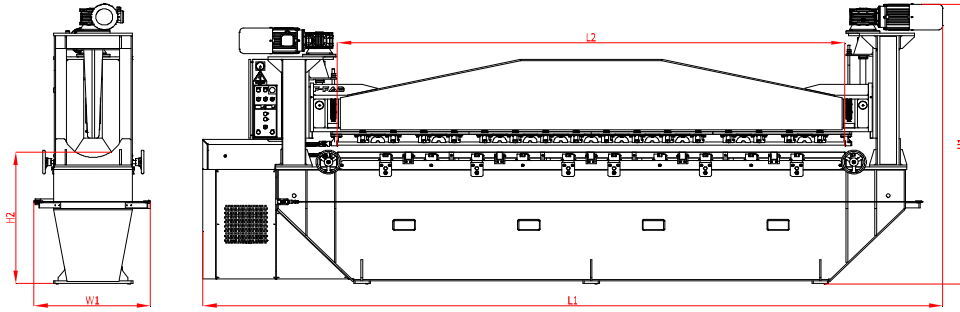


# VMR

## VARIABLE GEOMETRY MOTORIZED THREE ROLL FUSELAGE PANELS AND WING EDGE BENDING MACHINE



| TYPE        | Bending Length | Bending Capacities            |                              |                       |                          | Upper Roll | Lower Rolls | Max. Pass Through | Length | Width | Height | Working Height | Weight | Motor Power |
|-------------|----------------|-------------------------------|------------------------------|-----------------------|--------------------------|------------|-------------|-------------------|--------|-------|--------|----------------|--------|-------------|
|             |                | Aluminium 5754-H22 Capacities | Aluminium 6061-T6 Capacities | Mild Steel Capacities | Titanium 6242 Capacities |            |             |                   |        |       |        |                |        |             |
|             |                | L2 (mm)                       | T (mm)                       | T (mm)                | T (mm)                   |            |             |                   |        |       |        |                |        |             |
| VMR 2050-25 | 2050           | 2.00                          | 1.60                         | 2.00                  | 1.30                     | 25         | 45          | 50                | 3530   | 860   | 2130   | 1000           | 1950   | 4.50        |
| VMR 3100-25 | 3100           | 1.60                          | 1.30                         | 1.50                  | 0.80                     | 25         | 45          | 50                | 4750   | 860   | 2130   | 1000           | 2650   | 4.50        |
| VMR 4100-25 | 4100           | 1.60                          | 1.30                         | 1.50                  | 0.80                     | 25         | 45          | 50                | 5800   | 860   | 2130   | 1000           | 3000   | 4.50        |
| VMR 5100-25 | 5100           | 1.30                          | 1.00                         | 1.20                  | 0.60                     | 25         | 45          | 50                | 6350   | 860   | 2130   | 1000           | 3700   | 4.50        |
| VMR 6100-25 | 6100           | 1.30                          | 1.00                         | 1.20                  | 0.60                     | 25         | 45          | 50                | 7800   | 860   | 2130   | 1000           | 4400   | 4.50        |
| VMR 3100-38 | 3100           | 4.00                          | 3.00                         | 3.00                  | 1.60                     | 38         | 50          | 75                | 4750   | 860   | 2130   | 1000           | 4700   | 6.60        |
| VMR 4100-38 | 4100           | 4.00                          | 3.00                         | 3.00                  | 1.60                     | 38         | 50          | 75                | 5800   | 860   | 2130   | 1000           | 5300   | 6.60        |
| VMR 5100-38 | 5100           | 3.00                          | 2.00                         | 2.00                  | 1.30                     | 38         | 50          | 75                | 6350   | 860   | 2130   | 1000           | 6400   | 6.60        |
| VMR 6100-38 | 6100           | 3.00                          | 2.00                         | 2.00                  | 1.30                     | 38         | 50          | 75                | 7800   | 860   | 2130   | 1000           | 7600   | 6.60        |
| VMR 3100-50 | 3100           | 6.00                          | 5.00                         | 4.50                  | 2.50                     | 50         | 60          | 75                | 4830   | 1120  | 2440   | 1000           | 6800   | 9.00        |
| VMR 4100-50 | 4100           | 6.00                          | 5.00                         | 4.50                  | 2.50                     | 50         | 60          | 75                | 5880   | 1120  | 2440   | 1000           | 7600   | 9.00        |
| VMR 5100-50 | 5100           | 5.00                          | 4.00                         | 4.00                  | 2.00                     | 50         | 60          | 75                | 6430   | 1120  | 2440   | 1000           | 9200   | 9.00        |
| VMR 6100-50 | 6100           | 5.00                          | 4.00                         | 4.00                  | 2.00                     | 50         | 60          | 75                | 7880   | 1120  | 2440   | 1000           | 10800  | 9.00        |

- Larger machines available, please contact with us.
- All specifications are subject to change without notice.
- Weight and motor powers optionally goes higher levels with additional features.
- Due to ongoing product development, specifications may change at any time.

**Larger or Custom  
Machines Available**